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Typically, the N.C. (Normally Closed) contacts for the HIGH and LOW output relays are wired in series with the stop circuit to DROP OUT the motor starter after a trip condition. In the following diagram, the N.C. contacts for the LOW TRIP on terminals 10 and 11 are jumped over to the N.C. contacts for the HIGH TRIP on terminals 13 and 14 and wired in series with the STOP button. The motor starter will DROP OUT and it's auxiliary contact will open if either the LOW or HIGH contacts open or the STOP button is pressed.

